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# PRODUCT DATASHEET

# Low Profile Head TEK 3 Range for Light Steel

## PRODUCT DETAILS

Purpose:	Fixing cladding/roofing applications to hot/cold purlins/rails. Fastening liner panels and general components to steel. Fastening brick-tie channel through Insulation to SFS.	
Head style:	Low Wafer Head	
Drive:	Torx 25	
Washer Size:	16mm Ø	
Drill Point:	TEK 3	
Thread Form:	Coarse Thread	
Coating:	Electroplated Zinc ≥ 5µm minimum thickness, trivalent chromium only, waxed. BS EN ISO 4042	
Shank Material:	Stainless Steel	
Material Grade:	EN 1.4436 (SAE 316L)	
<b>Drilling Point Material Grade:</b>	JIS SCM 435	
Steel Thckness:	1.2 - 4.0mm	
Recommended Drill Speed:	1,500 - 2,500 RPM	

#### Bi-Metal Composite Panel Fastener Range - Products for use in Light Gauge Steel Applications (1.2mm to 4.0mm mild steel)

SKU	Nominal Dimensions, d <sub>nom</sub> x L <sub>nom</sub> (mm)	Insulation Thickness Range	Effective Thread Length, L <sub>thread</sub> (mm)
A4LPHT16-5.5-135-3	5.5 x 105.0	60mm-115mm	75mm
A4LPHT16-5.5-150-3	5.5 x 135.0	75mm-130mm	75mm
A4LPHT16-5.5-185-3	5.5 x 150.0	105mm-165mm	75mm

# Ultimate Withdrawal Resistance, N<sub>Rk</sub> , from S355JR Steel (N)

	Diameter	Nominal Substrate Thickness, t <sub>nom</sub>					
		1.2mm	1.6mm	2.0mm	2.5mm	3.0mm	4.0mm
	5.5mm	1,700 N	2,100 N	2,500 N	3,300 N	4,100 N	5,400 N

## **Ultimate Mechanical Performance**

Property	Magnitude	
Tensile Capacity, (F <sub>ult</sub> ,R <sub>k</sub> )	13,300N	
Shear Capacity, (V <sub>ult</sub> ,R <sub>k</sub> )	9,900N	

## Ultimate Withdrawal Performance

Steel Thickness	Magnitude
0.6mm	4,070 N
1.2mm	9,530 N

NOTE: The results expressed in this document are determined from empirical testing unless stated otherwise. Specifiers, end-users and other third parties should make their own decision(s) on what safety factors to use relevant to their design(s)/application(s). This document is provided, strictly: without prejudice, without recourse, without liability, non-assumpsit, no assured value, errors and omissions excepted, subject to change without notice and all rights reserved.

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